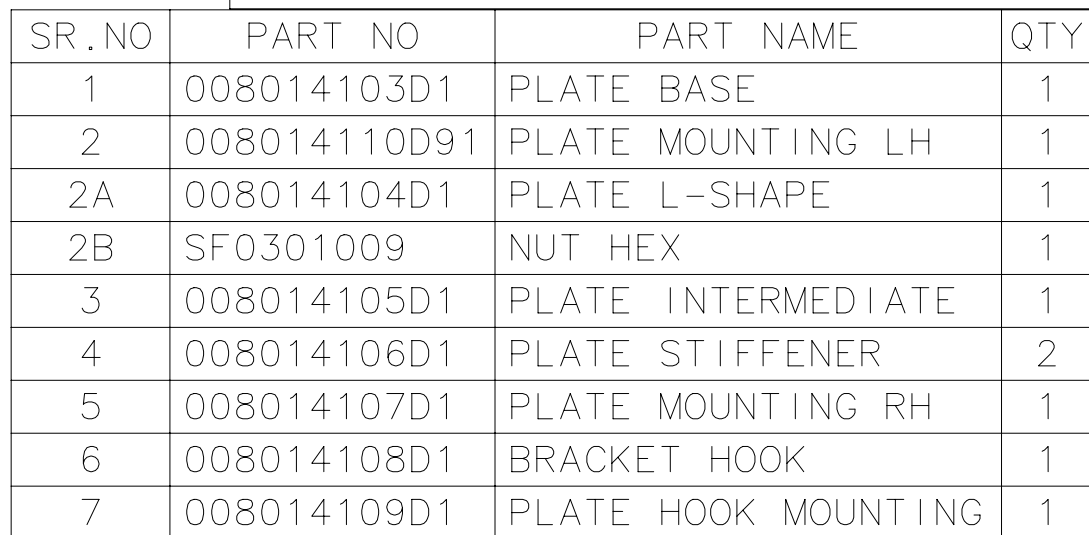
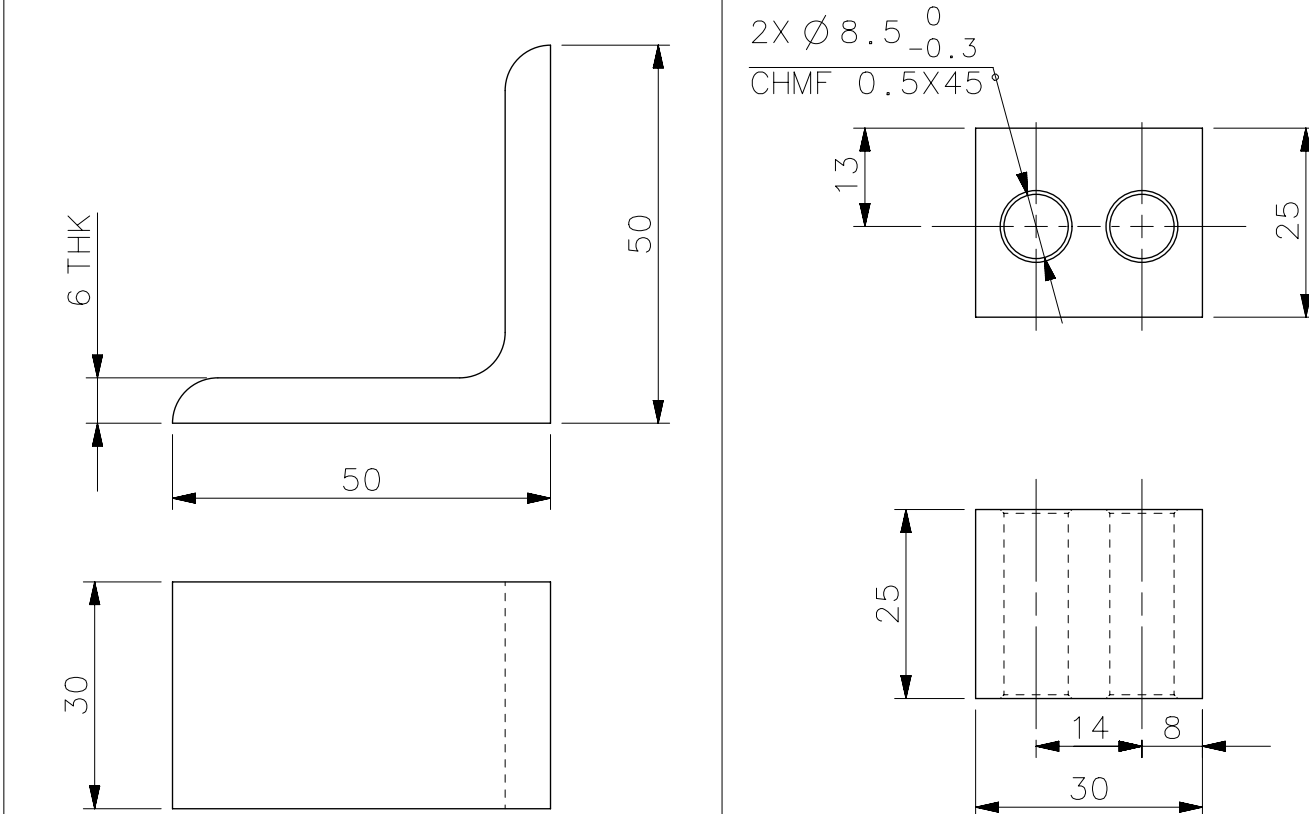
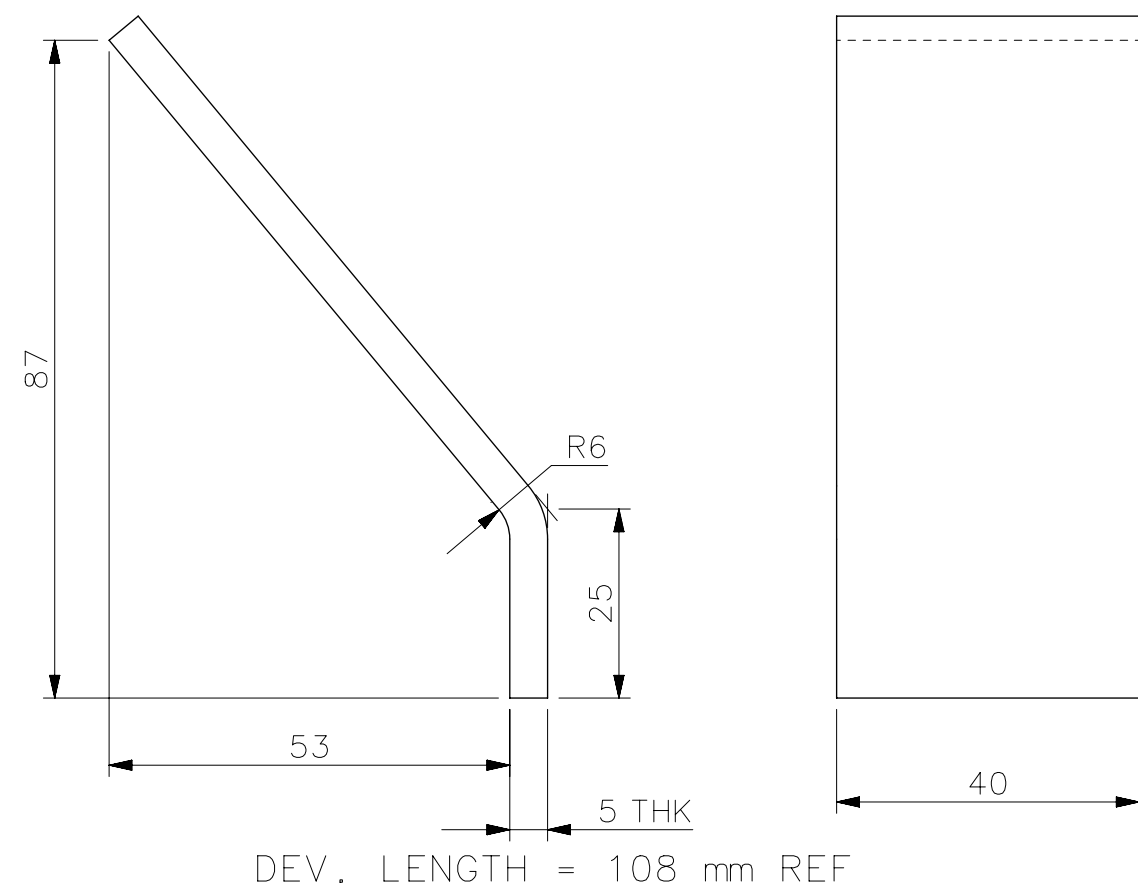
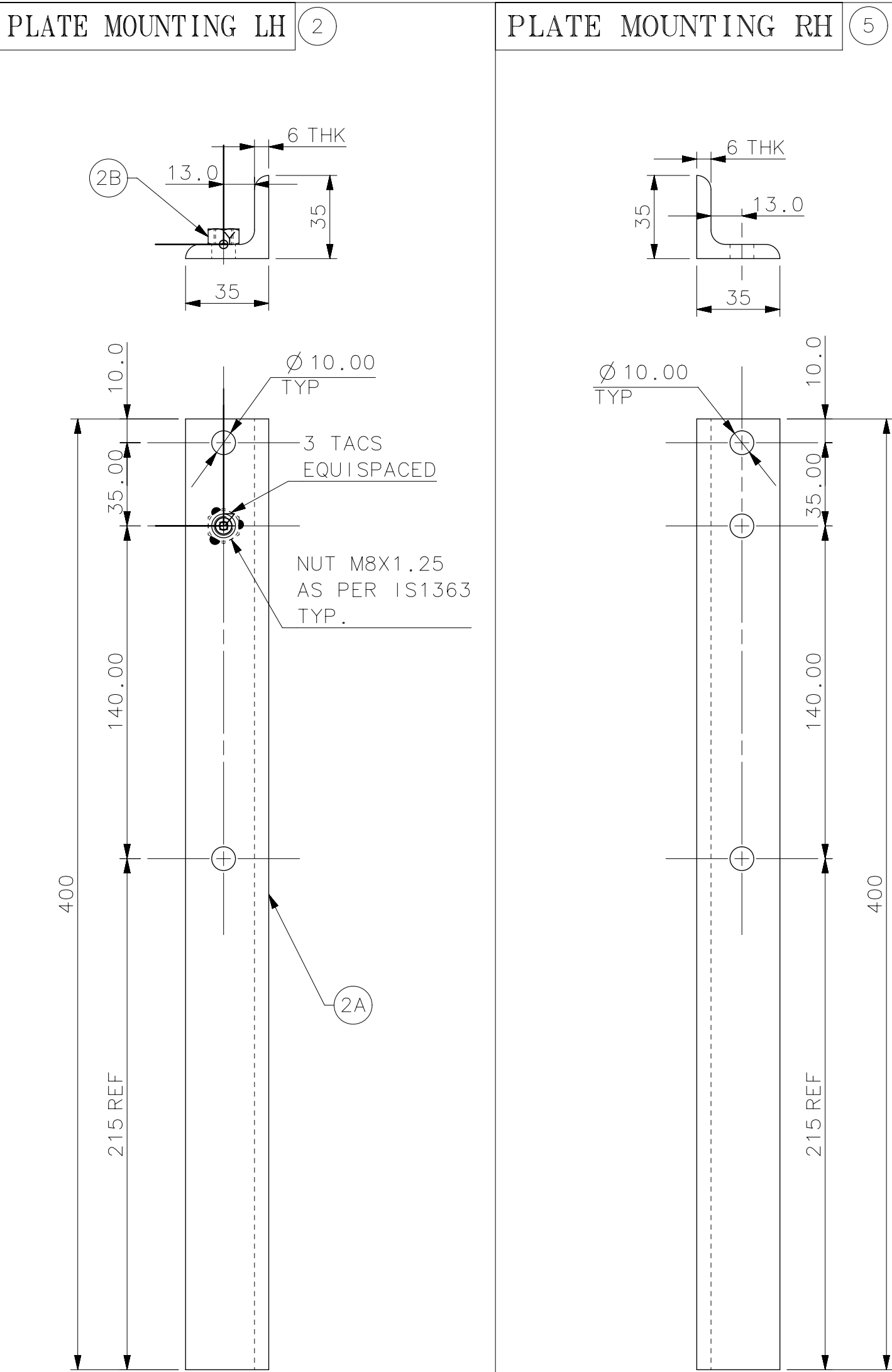
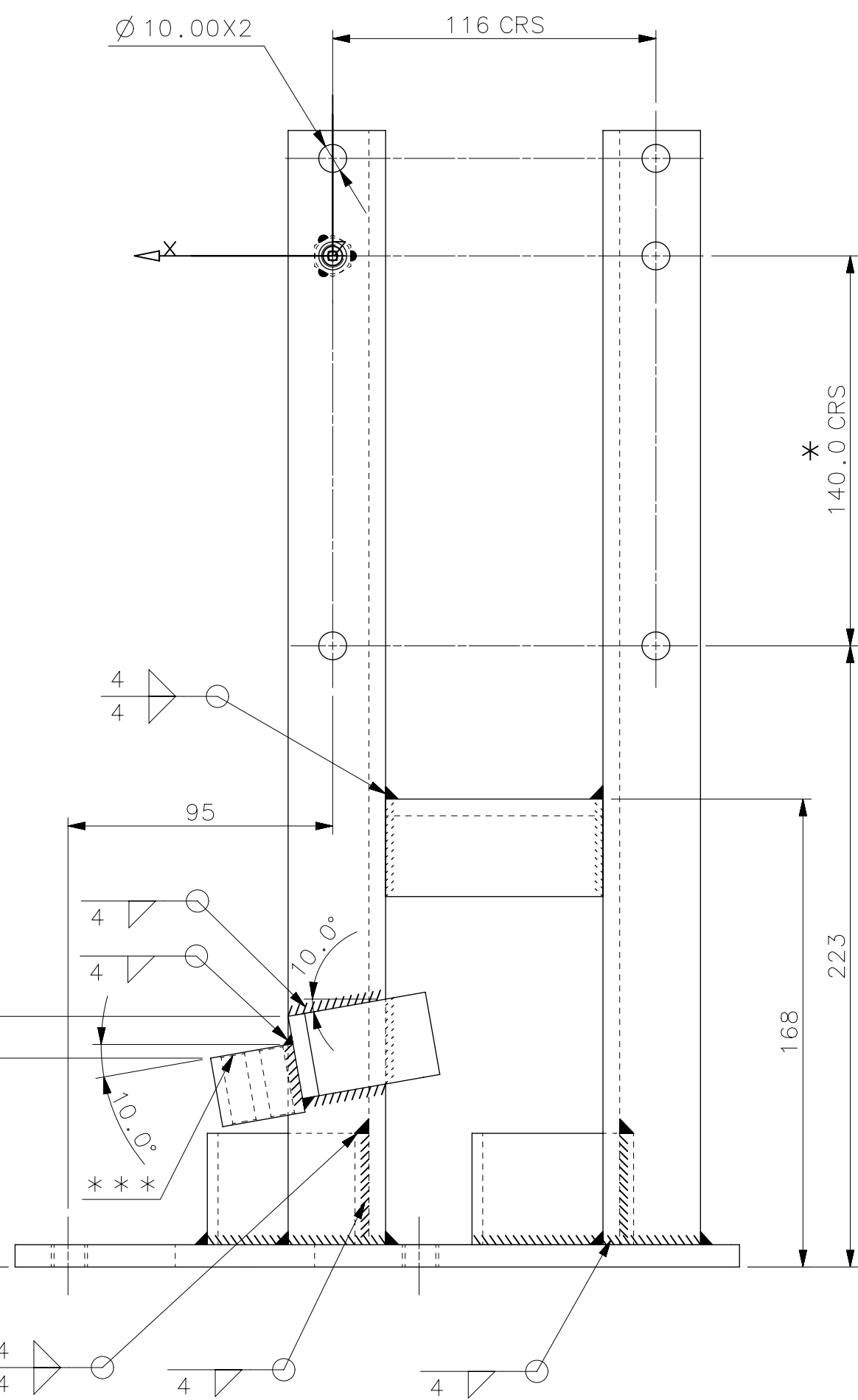




- NOTE:-
1. WELDING SPEC.-CO<sub>2</sub> AS PER PS 608/S 05 002
  2. UNSPECIFIED TOL.- FOR WELDED CONSTRUCTIONS AS PER ISO-13920, CLASS A
  3. FINISHING -PRIMING AS PER T 04 304 0230
  4. DO NOT PRIME INTERNAL THREADS.
  5. \*\*=> DO NOT PRIME THE HOLES IN PART 7
  6. \*\*\*=>NO WELD SPATTER ON HOLES OF PART 7
  7. SURFACE AREA - 2150 cm<sup>2</sup> APPROX
  8. PART IDENTIFICATION - WRITE PART NUMBER WITH PERMANENT MARKER.

|                                                                                                                               |          |         |         |         |         |         |         |      |      |
|-------------------------------------------------------------------------------------------------------------------------------|----------|---------|---------|---------|---------|---------|---------|------|------|
| <SC> : SIGNIFICANT CHARACTERISTICS      ▽ : CRITICAL CHARACTERISTICS                                                          |          |         |         |         |         |         |         |      |      |
| BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.                                       |          |         |         |         |         |         |         |      |      |
| UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989                                                                                 |          |         |         |         |         |         |         |      |      |
| DIMENSIONS                                                                                                                    |          |         |         |         |         |         |         |      |      |
| LINEAR IN mm.                                                                                                                 | OVER     | 0.5     | 3       | 6       | 30      | 120     | 400     | 1000 | 2000 |
|                                                                                                                               | UPTO     | 3       | 6       | 30      | 120     | 400     | 1000    | 2000 | 4000 |
| T FINE                                                                                                                        | IX,XXX I | +0.05   | +0.05   | +0.1    | +0.15   | +0.2    | +0.3    | +0.5 | +    |
| M MEDIUM                                                                                                                      | IX,XX I  | +0.1    | +0.1    | +0.2    | +0.3    | +0.5    | +0.8    | +1.2 | +2   |
| C COARSE                                                                                                                      | IX, X I  | +0.2    | +0.3    | +0.5    | +0.8    | +1.2    | +2      | +3   | +4   |
| V VERY COARSE IX                                                                                                              | I        | +       | +0.5    | +1      | +1.5    | +2.5    | +4      | +6   | +8   |
| LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.                                                                                    |          |         |         |         |         |         |         |      |      |
| ANGULAR IN deg.                                                                                                               | OVER     |         | 10      | 50      | 120     | 400     |         |      |      |
|                                                                                                                               | UPTO     |         | 10      | 50      | 120     | 400     |         |      |      |
| T FINE                                                                                                                        | IX,XXX I | +1°     | +1° 30' | +2°     | +2° 30' | +3°     | +3° 45' |      |      |
| M MEDIUM                                                                                                                      | IX,XX I  | +1°     | +1° 30' | +2°     | +2° 30' | +3°     | +4°     |      |      |
| C COARSE                                                                                                                      | IX, X I  | +1° 30' | +1° 30' | +2° 30' | +2° 30' | +3° 45' | +4° 30' |      |      |
| V VERY COARSE IX                                                                                                              | I        | +2°     | +2°     | +3°     | +3° 30' | +4° 30' | +5° 30' |      |      |
| PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD. |          |         |         |         |         |         |         |      |      |
| COMPUTER GENERATED DRAWINGS      DO NOT CHANGE MANUALLY                                                                       |          |         |         |         |         |         |         |      |      |
| IF IN DOUBT, ASK      DO NOT SCALE      DRG SIZE : A1                                                                         |          |         |         |         |         |         |         |      |      |
| ALL DIMENSIONS ARE IN mm.      CHECK DRAWN WITH LATEST CHANGE NO.                                                             |          |         |         |         |         |         |         |      |      |